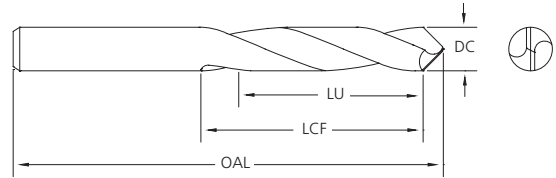
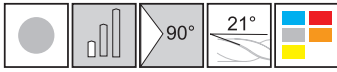


Twister® GP - Series 404

Designed for accurate spotting on NC machines. Solid carbide construction, short lengths and no body clearance make this a very rigid tool.



- Can be used at higher speeds and feeds, compatible with other carbide tooling.
- Easy to repoint because there is no web taper.
- Useable length (LU) = LCF - (1.5 x DC).

Uncoated		DC			OAL		LCF	
Tool No.	EDP	Inch	mm	Decimal	Inch	mm	Inch	mm
40418750	40401	3/16		.1875	2		1	
40419680	40405		5.0	.1968		51		26.0
40423620	40409		6.0	.2362		51		26.0
40425000	40413	1/4		.2500	2		1	
40431250	40417	5/16		.3125	2-1/2		1	
40431500	40421		8.0	.3150		64		26.0
40437500	40425	3/8		.3750	2-1/2		1	
40439370	40429		10.0	.3937		70		30.0
40447240	40433		12.0	.4724		76		39.5
40450000	40437	1/2		.5000	3		1-9/16	

Inch	
DC	Tolerance
.1875 - .5000	+0.0000/-0.0005

Metric (mm)	
DC	Tolerance
5.00 - 12.00	+0.0000/-0.0130



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