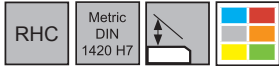
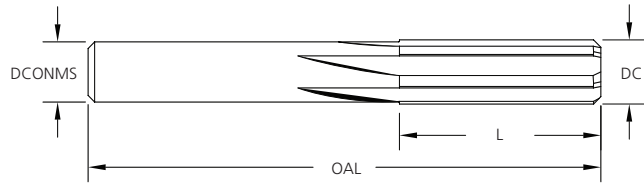


TrueSize® Carbide Reamer - Series 272



- Recommended for general purpose reaming.
- Right hand cutting straight flutes.
- Well suited for most materials.
- Special sizes, shank diameters, flute lengths, step reamers, coatings etc. available as specials. Call Customer Service at 800-553-8024 for a quote.

- Reamer Diameter $\leq .0433"$ (1.09mm) = No Centers.
- Reamer Diameter $.0434"$ - $.1280"$ (1.10mm - 3.25mm) = Male Centers.
- Reamer Diameter $\geq .1281"$ (3.26mm) = Female Centers.
- All Diameters with Male Centers, Chamfer Angle = 42° - 44° per side.
- All Diameters without Male Centers, Chamfer Angle = 44° - 46° per side.



TrueSize® Reamers
Series 272

Inch Sizes	
DC	Tolerance
$\leq 3/8$	+0.0001/+0.0003
$> 3/8$	+0.0001/+0.0004
DCONMS	Tolerance
$\leq 3/8$	+0.000/-0.001
$> 3/8$	+0.000/-0.001
OAL	Tolerance
$\leq 3/8$	+/- 1/16
$> 3/8$	+/- 1/16
L	Tolerance
$\leq 3/8$	+/- 1/16
$> 3/8$	+/- 1/16

Metric (mm) Sizes	
DC	Tolerance
0.35 - 16.0	DIN1420 H7
DCONMS	Tolerance
0.35 - 16.0	+0.00/-0.03
OAL	Tolerance
0.35 - 16.0	+/- 1.5
L	Tolerance
0.35 - 16.0	+/- 1.5

DIN1420 H7 Metric (mm) Sizes	
DC	Tolerance
$\leq 3\text{mm}$	+0.0041/+0.0078
$>3\text{mm} - 6\text{mm}$	+0.0051/+0.0100
$> 6\text{mm} - 10\text{mm}$	+0.0061/+0.0120
$> 10\text{mm} - 16\text{mm}$	+0.0078/+0.0150

**If you don't see
the size you need -
Contact Customer
Service for
assistance.**

