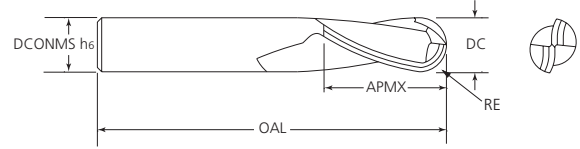


TuffCut® 3D - Series 250


Features

- High performance geometry.
- Radius tolerance + 0.010mm.
- ALtima® Blaze coating.
- Economical price level.

Benefits

- Roughing and finishing applications.
- Accurate finishing in 3D shapes.
- Hardened steels <50HRC - alloy steel - stainless steel - titanium.
- Reduced tooling costs.

TuffCut® End Mills
Series 250

ALtima® Blaze		DC		DCONMS	OAL	APMX	RE
Tool No.	EDP	mm	Decimal	mm	mm	mm	mm
250M01041B	25900	1.0	.0394	4.0	50.0	2.0	0.5
250M015041B	25901	1.5	.0591	4.0	50.0	3.0	0.75
250M02041B	25902	2.0	.0787	4.0	50.0	4.0	1.0
250M03041B	25903	3.0	.1181	4.0	50.0	6.0	1.5
250M04041B	25904	4.0	.1575	4.0	50.0	6.0	2.0
250M04061B	25905	4.0	.1575	6.0	50.0	6.0	2.0
250M05061B	25906	5.0	.1968	6.0	50.0	7.5	2.5
250M06061B	25907	6.0	.2362	6.0	50.0	9.0	3.0
250M06062B	25908	6.0	.2362	6.0	75.0	9.0	3.0
250M06063B	25909	6.0	.2362	6.0	100.0	12.0	3.0
250M08081B	25910	8.0	.3150	8.0	63.0	12.0	4.0
250M08082B	25911	8.0	.3150	8.0	75.0	12.0	4.0
250M08083B	25912	8.0	.3150	8.0	100.0	16.0	4.0
250M10101B	25913	10.0	.3937	10.0	75.0	15.0	5.0
250M10102B	25914	10.0	.3937	10.0	100.0	20.0	5.0
250M12121B	25915	12.0	.4724	12.0	75.0	18.0	6.0
250M12122B	25916	12.0	.4724	12.0	100.0	24.0	6.0
250M16161B	25917	16.0	.6299	16.0	75.0	24.0	8.0
250M16162B	25918	16.0	.6299	16.0	100.0	32.0	8.0

Inch		Metric (mm)	
DC	Tolerance	DC	Tolerance
.0394 - .6299	+0.00/-0.0008	1.0 - 16.0	+0/-0.020

