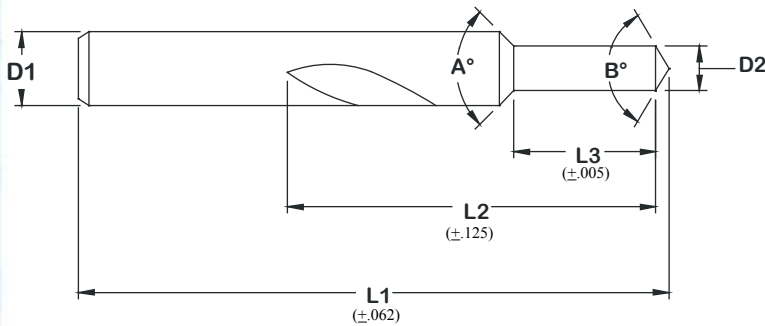


Custom Tool Request Form

Step Drill Dimensions

1. Fill in information requested on drawing.
(*Required Fields)
2. Fax to M.A. Ford® at: **877-502-9521**

Request Approval Drawing



A= _____

B= _____

D1= _____

D2= _____

L1= _____

L2= _____

L3= _____

***Material**

- Solid Carbide
 Carbide Coolant Thru

***Number of Flutes**

- Two
 Three

***Margin Style**

- Single
 Double

***Major Diameter**

- Cutting
 Non-Cutting

***Flute Form**

- Straight / G-Drill
 Helical _____ ° Helix on Major Dia.

***Coating**

- TiN
 TiCN
 TiAlN
 None
Other _____

Note:

This information enables us to engineer and manufacture a tool for your specific requirements.

Customer Name: _____

Phone: _____

*Work Material Machined: _____

Hardness: _____

Distributor: _____

Quantities: (6 Piece Minimum) _____