

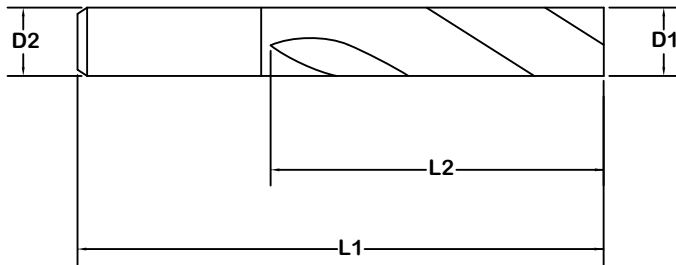
**Custom Tool Request Form**

**End Mill**

1. Fill in information requested on drawing.  
(\*Required Fields)

2. Fax to M.A. Ford® at: **877-502-9521**

Request Approval Drawing



D1= \_\_\_\_\_  
D2= \_\_\_\_\_  
L1= \_\_\_\_\_  
L2= \_\_\_\_\_

**\*Material**

- Solid Carbide
- Carbide Coolant Thru

**\*Number of Flutes**

\_\_\_\_\_

**\*Flute Form**

- Straight
- Helical \_\_\_\_\_° Helix

**\*Shank**

- Cylindrical
- Shank Flat  
Flat Style \_\_\_\_\_

**Other**

- Corner Radius \_\_\_\_\_ +/- .002"
- Corner Chamfer \_\_\_\_\_ x \_\_\_\_\_°
- Chipbreaker

**\*Coating**

- TiN
- TiCN
- TiAlN
- None
- Other \_\_\_\_\_

**Note:**  
This information enables us to engineer and manufacture a tool for your specific requirements.

Customer Name: \_\_\_\_\_

Phone: \_\_\_\_\_

\*Work Material Machined: \_\_\_\_\_

Hardness: \_\_\_\_\_

Distributor: \_\_\_\_\_

Quantities: (6 Piece Minimum) \_\_\_\_\_